



## SPECIFICATION OF THINNER (S-30)

### 1. Scope

This specification describes Thinner (S-30) (hereafter abbreviated as S-30) to be used for thinning of varnish.

### 2. Quality

Quality of S-30 is given in Table 1.

### 3. Package

Standard package of S-30 is following. (net wt.)

4kg, 14kg

Table 1

| NO | Item                         | Property                   |
|----|------------------------------|----------------------------|
| 1  | Color                        | Transparent                |
| 2  | Specific gravity (20°C)      | 0.80 ± 0.02                |
| 3  | Shelf life (after mfg. date) | 12 months at < 30°C        |
| 4  | Main component               | Mineral terpene and xylene |

### 4. Mixing ratio of main components :

- (a) Mineral terpene (white spirit) : 30%  
Grade 145/205 to BHEL Specification AA56701.
- (b) Xylene, industrial solvent grade to BHEL specification AA56703. 70%

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Distribution Qty.  
TXM 2

Approved:

Prepared

Checked

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